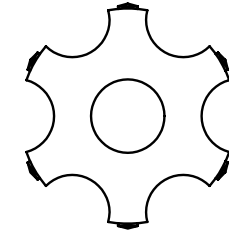
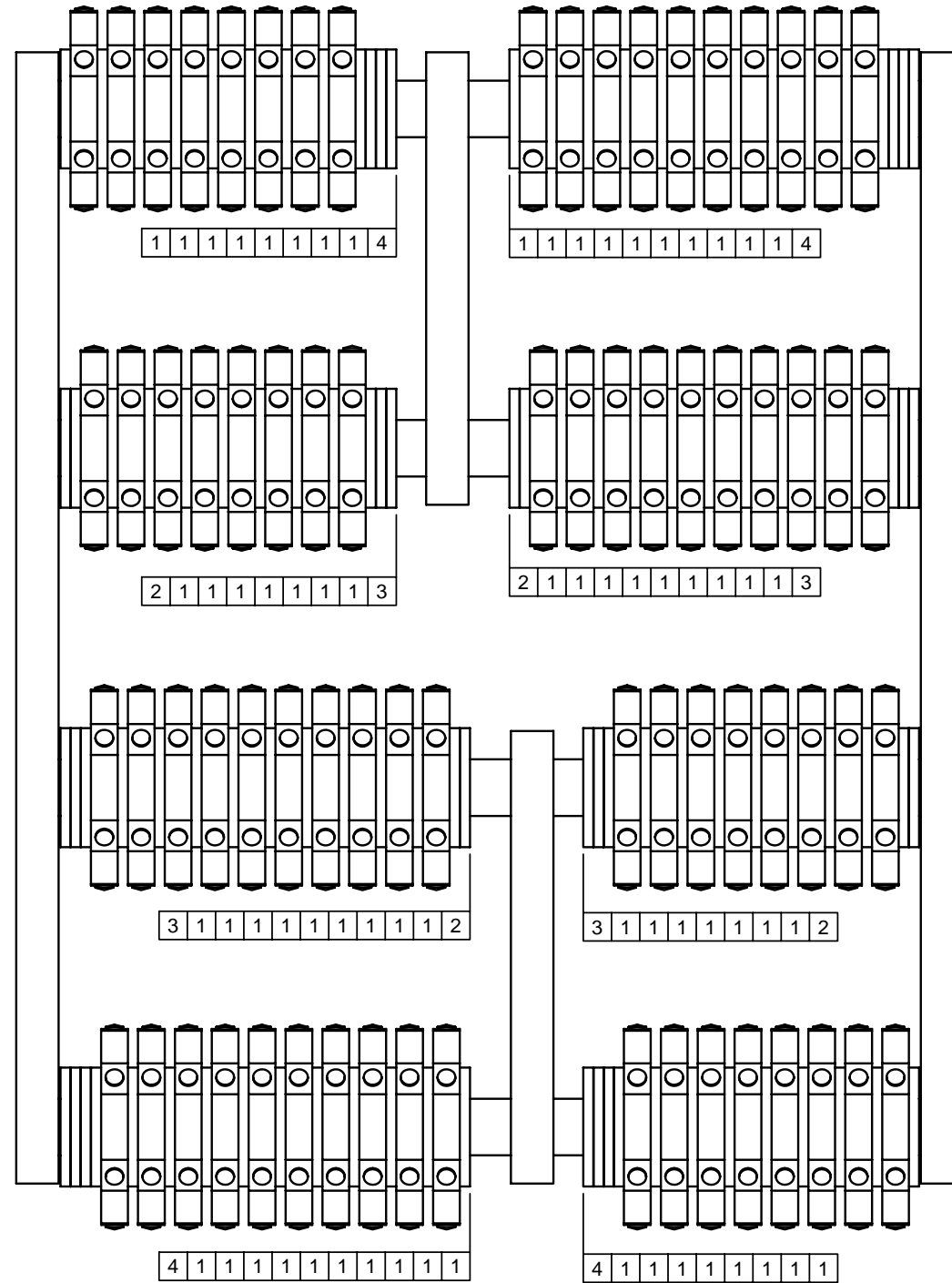


BMP-200-X

6 POINT SMALL TUNGSTEN TIPPED CUTTERS



CATALOG NUMBER	QUANTITY	DESCRIPTION
TT6-1546-6P	72	CUTTER/TUNGSTEN TIPPED 6PT, STANDARD
WA-1326-2	104	WASHER/SHIM 13.5 X 26.7 X 2.5

NOTE: THERE CAN BE A DIFFERENCE IN THE NUMBER OF SPACERS, BUT THERE MUST BE A CLEARANCE OF 1/8" TO 3/16" BETWEEN THE SUPPORTING SEGMENTS.

NOTE:

1. PART TO BE FREE OF SHARP EDGES, BURRS, SLAG AND WELD SPATTER.

REV	ZONE	DESCRIPTION	DATE	BY	NCR#
REVISION					
<small>THIS DRAWING AND THE DESIGN SHOWN THEREIN IS THE PROPERTY OF INTERNATIONAL SURFACE PREPARATION CORPORATION AND USE OR COPIES THEREOF CANNOT BE MADE WITHOUT WRITTEN CONSENT.</small>					
<i>APPROVAL</i>		<i>APPROVED BY: INITIAL</i>		<i>APPROVAL DATE: DATE</i>	
NEXT ASSY	--	REF DWG	--	TYP QTY PER MACHINE	--
TOLERANCE MACHINING		BLASTRAC			
ANGLES ±.500°		13201 NORTH SANTA FE AVENUE OKLAHOMA CITY, OK 73114 U.S.A.			
1 PL DEC ±.060		TT6-1546-6P CUTTER LAYOUT			
2 PL DEC ±.010		BMP-200-X			
3 PL DEC ±.005		SCALE	NA	DRWN	KMK
		DATE	5/30/06	SHT	1 OF 1
				857-SD043	